

CERTIFICATE

The Certification Body for
Construction Products of TÜV Thüringen e.V.

certifies the company



KARMEL
www.karmel.com.ua

PRIVATE ENTERPRISE «KARMEL»

**29 Lisova str., 31317, Gvardiyske village,
Khmelnysky district, Khmelnytsky region, Ukraine**

has established and applies a quality system
according to

DIN EN ISO 3834-3

Standard quality requirements

in the specified scope to the annex of certificate

report no.: **UK03/68489/25**

certificate no.: **0090 152 1142**

certificate expires: **2028-01-02**



Valid only with hologram

Erfurt, 2025-04-04



revision status:
02 / 30.03.2023



V. Kharlashkin
V. Kharlashkin
Certification Body for
Construction Products
(Name, sign)

ANNEX TO CERTIFICATE No. 0090 152 1142 from 2025-04-04

Welding production facility	PRIVATE ENTERPRISE «KARMEL» 117A Romana Shukhevycha str., 29025, Khmelnytsky, Ukraine		
Scope of Application	Manufacture of steel structures		
Applied standards (see EN ISO 3834-5)	ISO 9606-1		
	ISO 14731		
	ISO 9712		
	ISO 15614-1		
	ISO/TR 17671-2		
Dimensions of components	ISO 17635, ISO 17637, ISO 17638, ISO 17640		
	ISO 17662		
	wall thickness up to 24 mm	length up to 12000 mm	diameter up to 3000 mm
Welding supervisor	Vasyl Tereshchenko, Level C		
Welding process(-s) acc.to EN ISO 4063	Base material group(-s) acc. to CEN ISO/TR 15608		
111	1.1 R _{eH} ≤ 275 MPa		
135	1.1 R _{eH} ≤ 275 MPa		
141	1.1 R _{eH} ≤ 275 MPa		

This certificate does not replace verifications required in legal areas.

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.

